

## ABSTRACT OF THE DISCLOSURE

In the process for partially shaping, a glass/glass ceramic article (5) is held on a planar support plate (1) by suction. The glass/glass ceramic article is heated to soften it, so that it has a viscosity below  $10^6$  dPa·s. After the softening one or  
5 more shaping dies (4) is or are moved upward through an opening or respective openings (3) in the support plate to form raised regions in the softened glass/glass ceramic article (5). The suction force is produced by a low pressure in a hollow compartment (2) below the support plate (1) and acts on the glass/glass ceramic article (5) by means of a gap (G) formed between each  
10 shaping die (4) and the support plate. Additional openings can be provided in the support plate and/or in one or more of the shaping dies to assist in applying the suction force to the glass/glass ceramic article. After solidification of the softened glass/glass-ceramic article the shaping die or dies (4) is or are withdrawn. Then the partially shaped glass/glass ceramic product is removed by compressed air  
15 and/or mechanically with lifting members (8). An apparatus for performing this process is also described.